



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3537-1
Job Sheet 167517



Part No: D3537-1

Job Qty: 30 ea

Part Name: Wearpad



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/2/17

Job Tracking No:

Due Date: 11/17/17 *11/21*

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	30 Ea	11/16/17	11/16/17	0.00	0.00	Start up container		<i>DC</i>
105	Waterjet	30 pcs	11/16/17	11/16/17	0.00	1.29	Waterjet1		<i>DC</i> <i>DAS</i> <i>38</i>
125	QC	30 pcs	11/16/17	11/16/17	0.00	0.00	QC8		<i>DC</i> <i>DAS</i> <i>38</i>
140	Brake NC	30 pcs	11/16/17	11/16/17	0.03	0.39	Brake NC 1		<i>DC</i> <i>DAS</i> <i>38</i>
150	QC	30 pcs	11/16/17	11/16/17	0.00	0.00	QC5		<i>DC</i> <i>DAS</i> <i>38</i>
160	Autoweld 1	30 pcs	11/17/17	11/17/17	0.00	2.22	Automated welding		<i>DC</i> <i>DAS</i> <i>38</i>
170	QC	30 pcs	11/17/17	11/17/17	0.00	0.00	QC10		<i>DC</i> <i>DAS</i> <i>38</i>
180	QC	30 pcs	11/17/17	11/17/17	0.00	0.00	QC5		<i>DC</i> <i>DAS</i> <i>38</i>
210	Packaging	30 pcs	11/17/17	11/17/17	0.00	0.00	Packaging3		<i>DC</i> <i>DAS</i> <i>38</i>
220	QC21-SA	30 Ea	11/17/17	11/17/17	0.00	0.00	QC21		<i>DC</i> <i>DAS</i> <i>38</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M304S16GA	3	160	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Wearpad	4.250inches ± 0.010	4.260 4.240		
2	Wearpad	3.500inches ± 0.010	3.510 3.490		
3	Wearpad	1.970inches ± 0.030	2.000 1.940		
4	Wearpad	3.630inches ± 0.030	3.660 3.600		
5	Wearpad	2.420inches ± 0.010	2.430 2.410		
6	Wearpad	0.220inches ± 0.010	0.230 0.210		
7	Wearpad	0.375inches ± 0.010	0.385 0.365		
8	Wearpad	0.063inches ± 0.010	0.073 0.053		

PART NO:
Revision:
Operation:
Change No:

D3537-1

Start up Operation

Mfg Date: 11/14/17
Job No: 167517

Wearpad



009808

DART
AEROSPACE

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

